

# CERTIFICATE

**TÜV NORD Bulgaria EOOD**

certifies that the company

**"Techno Service PVS" EOOD**  
**16, Tsar Boris III St., 2850 Petrich, Bulgaria**

has been verified and recognized  
as welding workshop based on the requirements of the standard

**БДС EN ISO 3834-2:2006**

Comprehensive quality requirements

**Certificate-no.: 20OSP/WM/0170/20**

The range of validity and details of the inspection can be seen  
on the back page and in our report:


**Report-no.: 20OSP/R/0170/20**

The company is using a quality assurance system,  
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until:

**07 January 2023**

Plovdiv, 10.02.2020



Prof. Dr.- Ing. Teofil Jambeliev  
Body for Certification of Products  
of TÜV NORD Bulgaria EOOD  
Registration No.: 20OSP

## Scope of the welding activities

Only valid in relation and as an attachment to the certificate БДC EN ISO 3834 Part 2

Manufacturer: "Techno Service PVS" EOOD  
Manuf. site: Industrialna Zona MANTAR, Warehouse 15, Marikostinovo, Bulgaria  
Cert.-no.: 20OSPMM/0170/20  
Date of issue: 10.02.2020

### 1. Product(s) of the manufacturer

*Acc. to scope of the certificate and depending on possibly further required certifications!*

### 2. Product standards and other standards (see БДC EN ISO 3834-5:2015)

БДC EN ISO 9606 – 1:2018  
БДC EN ISO 5817:2014  
БДC EN ISO 15614 – 1:2017

### 3. Material group(s) (acc. to CEN ISO/TR 15608)

1.1, 1.2  $R_{eH} \leq 355 \text{ N/mm}^2$

### 4. Welding processes and related material groups

Welding processes (acc. to ISO 4063:2011) with level of mechanization	Material groups (acc. to CEN ISO/TR 15608:2017)
135 MAG Metal active gas welding, partly-mechanized	1.1, 1.2 $R_{eH} \leq 355 \text{ N/mm}^2$
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### 5. Responsible welding coordinators

Name	Qualification	Scope of competence and level*
BELCHEVA, Verginiya	IWE	Welding coordinator, C
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\* The level of knowledge complies with ISO 14731 B, S or C